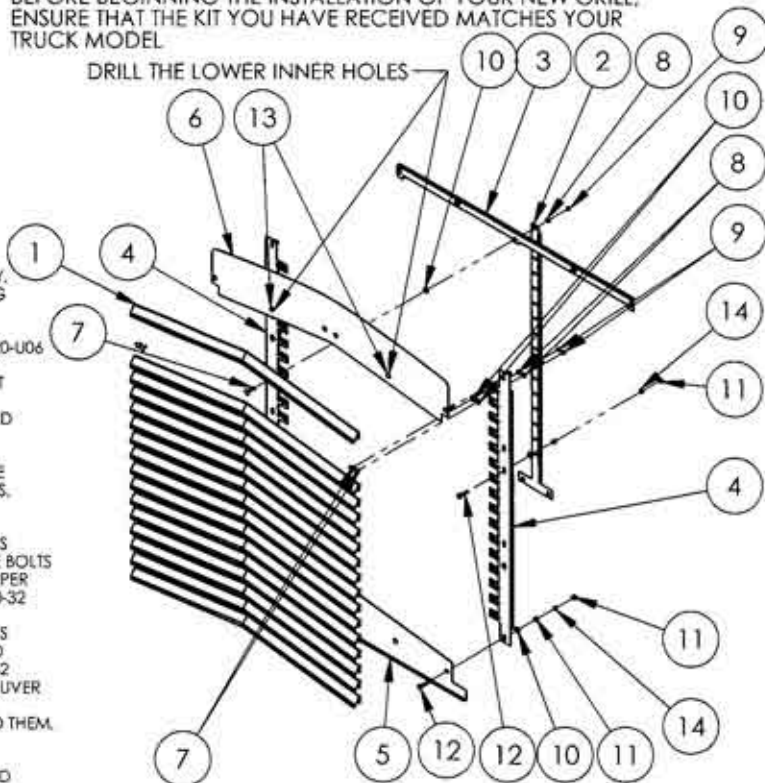


PLEASE READ THE INSTRUCTIONS COMPLETELY BEFORE BEGINNING

INSTALLATION INSTRUCTIONS

- ARRANGE THE LOUVER BARS AND SURROUND PIECES ON A FLAT SURFACE. THE PART NUMBERS FOR THE SURROUND ARE ETCHED ON THE PARTS AND SHOULD BE ARRANGED AS FOLLOWS: CL7223021-U05 IS THE BOTTOM, CL7223021-U06 IS THE TOP, CL7223021-U02 IS THE CENTRAL LOUVERS SUPPORT, CL7223021-U01 IS THE LOUVERS STYLE BARS AND CL7223020-U04 IS DRIVER AND PASSENGER SIDE. YOU SHOULD ALSO HAVE ONE CL7223021-U03.
- REMOVE THE FACTORY INNER GRILL, SCREEN AND THE LOGO HOOD PULL. THE SCREEN WILL BE REINSTALLED LATER.
- TAKE THE -U06 PART, PEEL THE PVC FILM AWAY FROM THE HOLES AND AWAY FROM THE TOP CENTER AREA. **SEE SURFACE PREPARATION TO STICK 3M TAPE INSTRUCTIONS.**
- THE -U06 PART LOWER CORNER HOLES MUST LINED UP WITH FACTORY HOLES. DRILL THE LOWER INNER HOLES AT $\varnothing 5/16"$ DIA.
- TAKE THE CL7223020-U04 AND CL7223021-U03 PARTS PEEL THE PVC FILM COMPLETELY, INSTALL THE CL7223020-U04 BEHIND THE ALUMINIUM HOOD FRAME PART, USE 1 1/4" LG CARRIAGE BOLT AT EACH UPPER CORNER THEN INSERT CL7223021-U03 USING FLAT WASHERS AND HEX. NUT $\varnothing 1/4"$. USE 3/4" LG CARRIAGE BOLTS, FLAT WASHERS LOCK WASHERS AND HEX. NUTS $\varnothing 1/4"$. IN THE LOWER INNER HOLES OF THE CL7223020-U06 PART & THE ALUMINIUM HOOD FRAME PART. DO NOT TIGHTEN.
- TAKE THE CL7223021-U05 PART, PEEL THE PVC FILM AWAY FROM THE HOLES, INSTALL IT IN FRONT OF THE HOOD LOWER FRAME PART, CORNER HOLES OF CL7223020-U04, HOOD FRAME AND CL7223021-U05 MUST BE ALINED, USED IN THE CORNER HOLES AND CL7223020-U04 SIDE HOLES 1 1/4" LG CARRIAGE BOLTS, FLAT WASHER, HEX. NUT 1/4", LOCK WASHER & HEX. NUT 1/4". DO NOT TIGHTEN.
- TAKE THE CL7223021-U02 PEEL THE PVC COMPLETELY, SLIDE THE BOTTOM BETWEEN THE CL7223021-U05 AND THE HOOD FRAME, USE 3/4" LG CARRIAGE BOLTS, FLAT WASHERS, LOCK WASHERS AND HEX. NUTS $\varnothing 1/4"$ IN THE 4TH REMAINING HOLES, TIGHTEN ALL INSTALLED BOLTS TILL NOW.
- TAKE THE LOUVER STYLE BARS (CL7223021-U01). PEEL THE PVC FILM AWAY FROM ENDS AND CENTER BOLT HOLES. BEGIN BY THE UPPER LOUVER STYLE BAR, INSERT CARRIAGE BOLTS #10-32X1/2" LG THROUGH THE FLAT WASHER $\varnothing 1/4"$ AND INSERT THOSE PARTS IN THE UPPER LEG OF THE CL7223020-U04 PART THEN INSERT THE FLAT WASHER AND LOCK NUTS #10-32 FULLY TIGHTEN ALL BOLTS.
- TAKE THE LOUVER STYLE BARS (CL7223021-U01). PEEL THE PVC FILM AWAY FROM ENDS AND CENTER BOLT HOLES. INSTALL THE REMAINING LOUVER STYLE BARS FROM TOP TO BOTTOM. USE CARRIAGE BOLTS #10-32X1/2" LG, FLAT WASHER AND LOCK NUTS #10-32 FULLY TIGHTEN ALL BOLTS AFTER EACH LOUVER INSTALLATION. NOTE: THE BOTTOM LOUVER STYLE BAR MUST BE TIGHTEN FROM THE INSIDE OF THE HOOD.
- TAKE THE PREVIOUSLY REMOVED GRILL. TAKE OFF THE VERTICAL BARS AND DISCARD THEM. RETAIN THE SCREEN AND ITS SUPPORT.
- TAKE THE SCREEN SUPPORT AND REDRILL THE THREADED HOLES AT $\varnothing 5/16"$ (.3125").
- INSTALL THE SCREEN FROM THE INSIDE OF THE HOOD. SCREEN HOLES MUST BE ALINED WITH THE 1 1/4" LG CARRIAGE BOLTS.
- INSTALL THE SCREEN SUPPORT PLACE THE REDRILLED HOLES FROM THE TOP AND ALINED WITH THE 1 1/4" LG CARRIAGE BOLTS. FINALLY INSERT LOCK WASHERS AND HEX. NUTS $\varnothing 1/4"$. FULLY TIGHTEN ALL BOLTS.

ATTENTION
BEFORE BEGINNING THE INSTALLATION OF YOUR NEW GRILL,
ENSURE THAT THE KIT YOU HAVE RECEIVED MATCHES YOUR
TRUCK MODEL



TRUX ACCESSORIES

TITLE:
FRONT GRILL W/16 LOUVER STYLE BARS
KENWORTH W900

SIZE DWG. NO.
A TK-1003

NAME	DATE	REV	DATE
DRAWN BY P.W.	24-11-2008	PH1	-
SCALE: 1:12		WEIGHT: LBS	SHEET: 1 OF 1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	CL7223021-U01	FRONT GRILL W/16 LOUVER STYLE BARS	16
2	CL7223021-U02	FRONT GRILL W/16 LOUVER STYLE BARS	2
3	CL7223021-U03	FRONT GRILL W/16 LOUVER STYLE BARS	2
4	CL7223020-U04	FRONT GRILL W/16 LOUVER STYLE BARS	2
5	CL7223021-U05	FRONT GRILL W/16 LOUVER STYLE BARS	2
6	CL7223021-U06	FRONT GRILL W/16 LOUVER STYLE BARS	2
7	-	CARRIAGE BOLT 1/4-20 X 1/2 SS	80
8	-	FLAT WASHER 1/4 X 1/2 SS	80
9	-	NYLON LOCK NUT #10-32 SS	80
10	-	FLAT WASHER 1/4	19
11	-	HEX NUT 1/4-20	22
12	-	CARRIAGE BOLT 1/4-20 X 1/4 LG	8
13	-	CARRIAGE BOLT 1/4-20 X 3/4 LG	6
14	-	LOCK WASHER 1/4 SS	14