

INSTALLATION OF KENWORTH & PETERBILT BILLET PEDALS FOR MODELS LISTED BELOW

VERY IMPORTANT! Read And Understand These Steps Before Installation.

2014 to Current Peterbilt 567, 579, 587



2014 to Current Kenworth T660, T680, T880



Starting with the gas pedal, clean the pedal thoroughly with Windex and a clean cloth.



Squeeze the enclosed primer stick to get the primer flowing onto the brush end. Then coat the face of the exposed areas of the gas pedal. **Note:** Do not touch the primed areas after they have been primed.



Peel off the backing of the double sided tape on the back of the billet gas pedal. **Important:** Note the top of the billet gas pedal for positioning in next step.

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PHOTO 4 — GAS PEDAL



PHOTO 5 — GAS PEDAL



PHOTO 6 — BRAKE & CLUTCH PEDAL

Starting from the top of the pedal, slowly lower the billet pedal over the existing pedal to insure it is centered. Correctly position and place billet gas pedal onto the factory pedal. **Important:** Ensure that the factory base pedal is completely positioned into the recessed area in the back of the Billet Gas Pedal.

Once fully seated, press and hold for five seconds.

For both the brake and gas pedals, pull the bottom edge of the rubber overlay away from the metal base. Using your fingers, slide and loosen the rubber overlay until it comes completely off. (See Photos 6 and 7)



PHOTO 7 — BRAKE & CLUTCH PEDAL



PHOTO 8 — BRAKE & CLUTCH PEDAL



PHOTO 9 — BRAKE & CLUTCH PEDAL

Clean the exposed metal of both the brake and clutch pedals thoroughly with Windex and a clean cloth.

Squeeze the enclosed primer stick to get the primer flowing onto the brush end. Then coat the face of the exposed metal of the brake and clutch pedals. **Note:** Do not touch the primed areas after they have been primed.



PHOTO 10 — BRAKE & CLUTCH PEDAL



PHOTO 11 — BRAKE & CLUTCH PEDAL

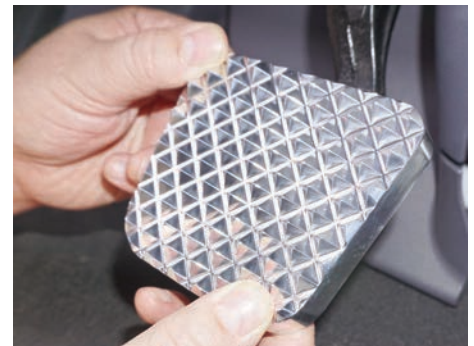


PHOTO 12 — BRAKE & CLUTCH PEDAL

Note: The Brake and Clutch Billet Pedals are interchangeable.

Peel off the backing of the double sided tape on the back of the billet clutch pedal.

Starting from the top of the pedal, slowly lower the billet pedal over the existing pedal to insure it is centered. Correctly position and place billet clutch pedal onto metal pedal. **Important:** Ensure that the metal base pedal is completely positioned into the recessed area in the back of the Billet Clutch Pedal.

Once fully seated, press and hold for five seconds. Repeat for brake pedal.

Important: Before driving the vehicle, double check that all pedals are properly and securely installed. Test pedal action and movement to ensure that they function normally. You are now finished.