

WARNING BEFORE BEGINNING THE INSTALLATION OF YOUR NEW GRILL, ENSURE THAT THE KIT YOU HAVE RECEIVED MATCHES YOUR TRUCK MODEL

INSTALLATION INSTRUCTIONS

- 1- ARRANGE THE LOUVER BARS AND SURROUND PIECES ON A FLAT SURFACE. THE PART NUMBERS FOR THE SURROUND ARE ETCHED ON THE PARTS AND SHOULD BE ARRANGED AS FOLLOWS: CL7223023-U04 IS DRIVER CL7223023-U07 PASSENGER SIDE, CL7223023-U05 IS THE BOTTOM, CL7223026-U06 IS THE TOP AND CL7223023-U01 ARE THE LOUVERS STYLE BARS. YOU SHOULD ALSO HAVE TWO CL7221023-U02 AND ONE CL7221023-U03.
- 2- REMOVE THE FACTORY SURROUND, FACTORY INNER GRILL, FACTORY WIRE SCREEN 34.067 AND THE FACTORY UPPER INNER BRACE. THE FACTORY WIRE SCREEN AND THE FACTORY UPPER INNER BRACE WILL BE REINSTALLED LATER.
- 3- TAKE THE -U04, -U05, -U06 AND -U07 PARTS, PEEL THE PVC FILM AWAY.
- 4- INSTALL THE -U04, -U05, -U06 AND -U07 AS ILLUSTRATED, DO NOT TIGHTENED.
- 5- TAKE THE LOUVER STYLE BARS (-U01), PEEL THE PVC FILM AWAY FROM THE BOLT HOLES. USING 1/2"LG CARRIAGE BOLTS, FLAT WASHERS AND LOCKNUTS, INSTALL ONLY THE TOP AND BOTTOM LOUVERS STYLE BARS.
- 6- FULLY TIGHTEN ALL THE CARRIAGE BOLTS ON THE GRILL SURROUND PIECES (-U04, -U05,-U06 AND -U07) AND THE LOUVER STYLE BARS -U01.
- 7- INSTALL THE REMAINING LOUVER STYLE BARS AND FULLY TIGHTEN ALL BOLTS. (AT THIS POINT, ALL BOLTS ON THE REPLACEMENT GRILL SHOULD BE FULLY TIGHTENED).
- 8- LOWER THE HOOD AND PLACE THE SCREEN ON THE BACK SIDE OF THE REPLACEMENT GRILL, THE HOLES IN THE SCREEN SHOULD GO OVER THE RECENTLY INSTALLED BOLTS FROM STEP #4.
- 9- REINSTALL THE FACTORY UPPER INNER BRACE AS ILLUSTRATED FULLY TIGHTEN
- 10- PEEL THE PVC FILM FROM THE TWO -U02 AND THE -U03 PARTS.
- 11- ATTACH THE TWO -U02 RIGHT AND LEFT AND THE -U03 BOTTOM AS ILLUSTRATED.
- 12- TIGHTEN ALL BOLTS AND PEEL THE REMAINING PVC FILM FROM YOUR GRILL.



