

K-2003

Figure 1

Take Off Original Visor & Grind Off Original Brackets From Truck. Grind The "Huck Bolt" To Take Brackets Off

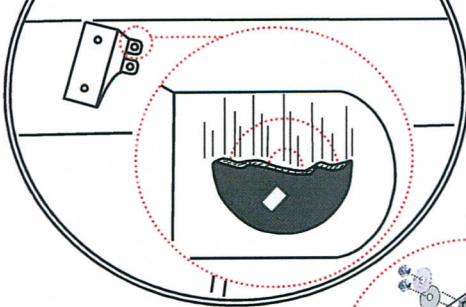


Figure 2

You Will Have To Loosen The Headliner From The Inside, In Order To Tighten The Screws For The Brackets

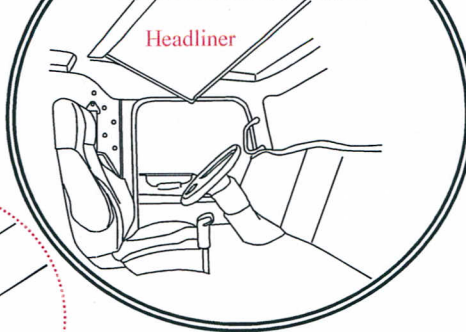


Figure 3

Drill Out The Middle Bracket "Huck Holes" & The Two Other Holes. You Will Have To Put The Visor Together With The Two Remaining Brackets To Mark The Holes To Be Able To Drill Them Out. After That Drill The Marked Holes With 1/2 Drill Bit

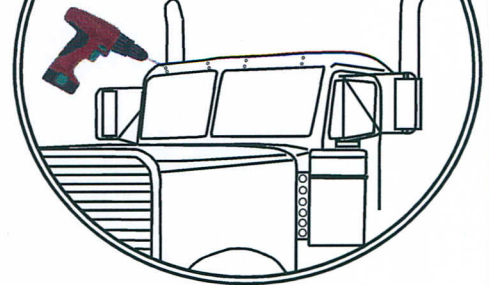


Figure 4

Put On New Brackets & Tighten Them On To The Truck. You Will Need One Person In Side The Truck And One Tightening From The Out Side. **Remember** To Put Silicone Behind Washers

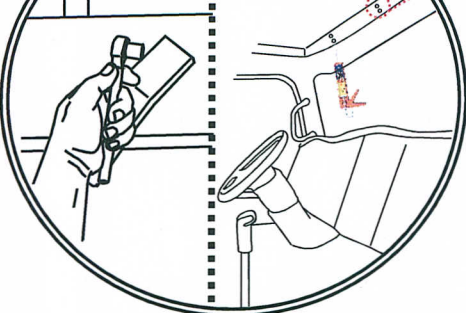


Figure 5

Now Place The Visor On Top Of Brackets & Put On All Screws & Hand Tighten All Of Them Starting w/ The Ones On The Doors. Then The Middle & Finally The Last Remaining One. Once All The Screws Are In, Fully Tighten The Ones Next To The Door First, Then The Middle & Finally The Remaining Ones.

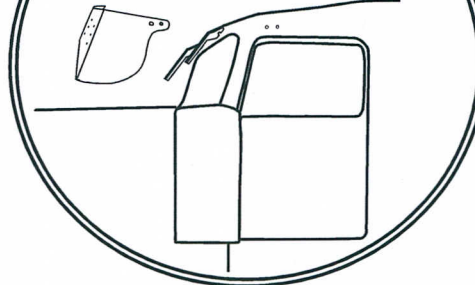
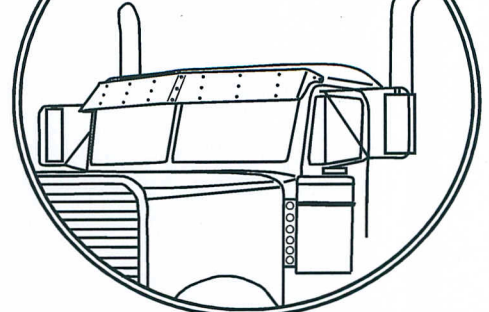
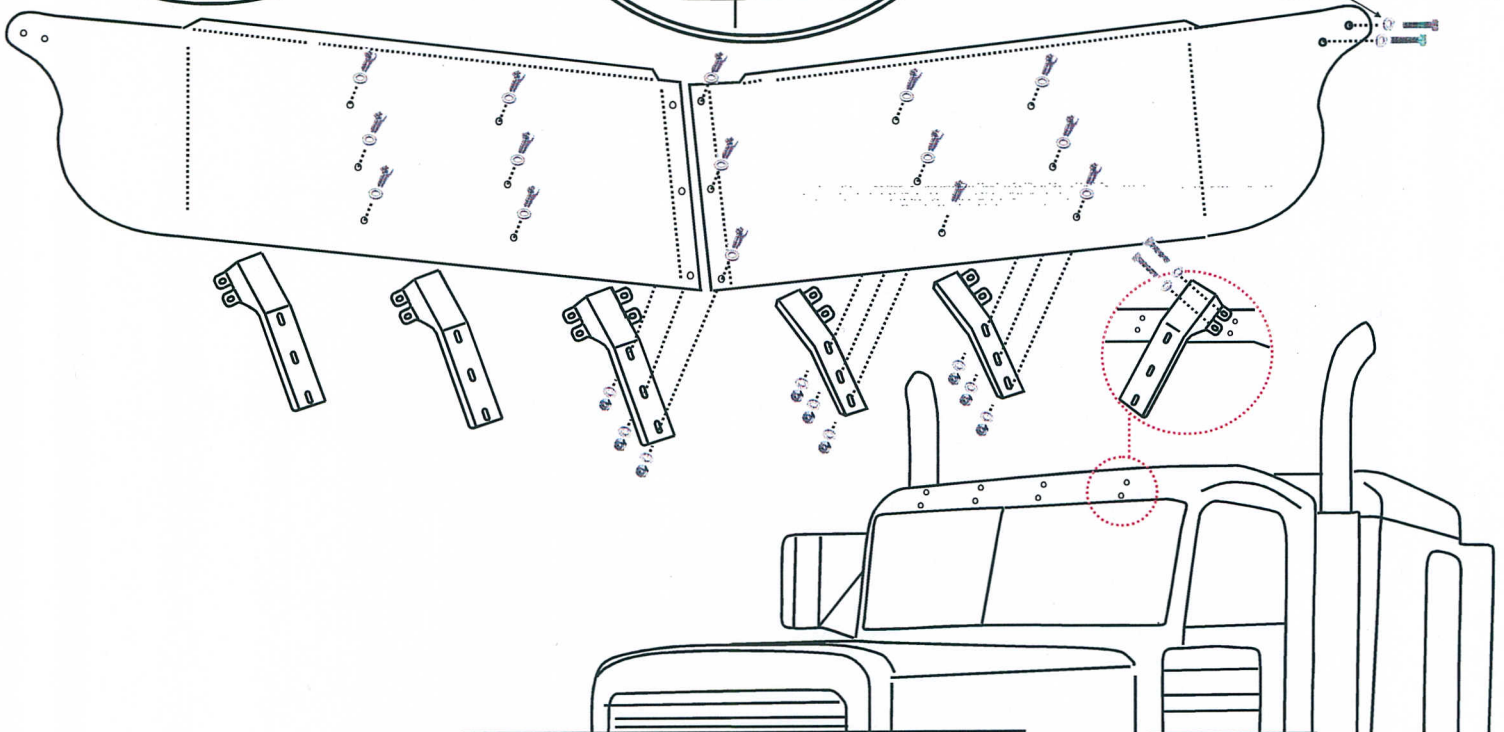


Figure 6

Now That You Are Finished With Installing Your ATA Visor Take Plastic Off The Visor & Clean With Windex



Reuse Original Bolts



Bolt Kit

	QTY: 9	Pan Phillips	1/4 - 20 x 3/4
	QTY: 48	Flat Washer	1/4 x 5/8
	QTY: 12	Fender Washers Zinc	5/16 x 1 1/2
	QTY: 12	Hex Head	1/4 - 20 x 1 1/4
	QTY: 36	Nylon Hex Nuts	1/4 x 20

Example 1